

FIG.1

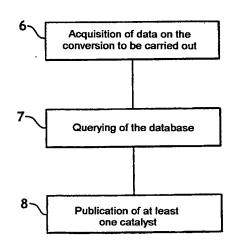


FIG.17

5a										
	Compound	j								
ID	Name	MOLE ID	No.PartComp							
1	Bromo-aryl-Imino-nitrile Rep1	1	2							
2	Keto-aryl-ether-alken Rep2	2	2							
3	lodo-aryl-ether-alken Rep3	3	2							
4	Ester-hetero-iminium Rep4	4	1							
5	Bromo-aryl-amino-nitrile Rep1	5	2							
6	Aryl-amino-nitrile Rep1	6	2							
7	alkyl-aryl-ether-alken Rep2	7	2							
5b FIG.2										
	TbiPartCo	np								
ID_PartComp	ID Compound	Name	Amount							
32	6	R1-Arylimin	1							
33	7	R2-Arylketone	0							
34	7	R2-1-Alkylalken	2							
35	8	R2-Arylketone	2							
36	8	R2-1-Alkylalken	1							
5c	FIG.	3	- ·							
	Mixture		_]							
ID	ID Reactant	ID Catalyst]							
403	102	843								
410	796	258]							
412	. 102	859	_							
	FIG_4	5h	_							
		Rea	ctant							
		ID	Name							
		102	EtOH							
		796	EIOH/AcOH							
		854	EtOH 50%H2O							
		861	EtOH 5Et3N							
	<u>FIG.5</u>	864	EtOH 5%Et3N							
	110.5	51								
	Cata									
		ID	Name							
		195	RNC							
		200	Pd/C							
		202	Nothing/H2							
		204	Pd/Al2O3							
		205	Pd/BaSO4							
		207	R⊮C							
		209	Re/C							
	רוכ /	217	NVSIO2							
	FIG.6	220	Ir/C							

5d	_				
		Ch	romato		
ID	Date of the injection	ID_Mixture	ID_Compound	Type of Chromato	Program
365	30/07/2002	367	2	Block 2+ Er2O3	120
366	30/07/2002	360	2	Block 2+ Rh/C	120
367	30/07/2002	369	2	Block 2+ Ir/CaCO3	120
368	30/07/2002	398	2	Block 2+ Pd/CaCO3	120
	30/07/2002	421	2	Block 2+ NI/Raney	120
369	30/07/2002	392	2	Block 2+ Pd/CaCO3.Pb	120
370	30/07/2002	373	2	Block 2+ Tungsten	120
371	30/07/2002	374	1	Block 1+ Rh/Al2O3	120
372	30/07/2002	398	 	Block 1+ Pd/CaCO3	120
373		380	 	Block 1+ Rh/C	120
374	30/07/2002		+	Block 1+ Ni/Raney	120
375	30/07/2002	421	 	Block 1+ tr/CaCO3	120
376	30/07/2002	369	<u> </u>	IBACK 11 H/CGCCC	1

5e_

ID_Signal

FIG_7 Signal nal Retention Time 14.18 14.22 13.55 13.80 16.65 13.94 14.18 14.28 14.27 14.23 Surface Surface Area 30 837 520.00 212 537.00 242 023.00 386 954.00 707 243.00 272 790.00 35 921 440.00 11 243 230.00 657 996.00 347 937.00 Yield ID_Chromato ID_Compound 99.32 363 0.88 383 384 8 0.88 0.49 0.78 1.43 0.55 72.67 22.74 17 17 17 384 384 364 364 364 364 365 385

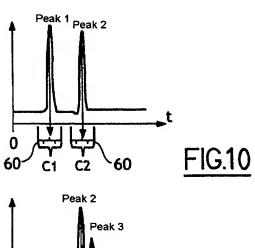
1.33 99.04 0.96

FIG_8

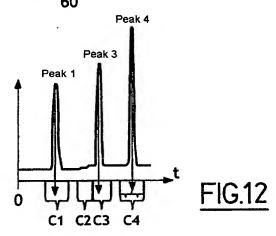
8

				RESU	ILT "		
Number	Field 1	Field 2	Field 3	Field 4	Field 5	Field 6	Field 7
10	EtOH + Ac. acid	1	0		Block 1 + Rh/Al EtOH/5% Acetic acid	8	11.1111
11	EtOH + Ac. acid	2	0		Block 1 + Rh/Al EtOH/5% Acetic acid	8	11.1111
12	EtOH + Ac. acid	1	15.539	773706	Block 1 + MnO EtOH/5% Acetic acid	8	100
13	EtOH + Ac. acid	1	15.396	204084	Block 1 + Rh/C EtOH/5% Acetic acid	10	17.6542183568093
14	EtOH + Ac. acid	2	15.535	571439	Block 1 + Rh/C EtOH/5% Acetic acid	10	49.4321401167986
15	EtOH + Ac. acid	3	15.836	380484	Block1 + Rh/C EtOH/5% Acetic acid	10	32.9136415263921

FIG_9



60 c1 c2c3 61 FIG.11



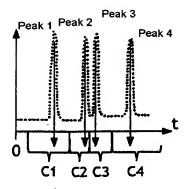
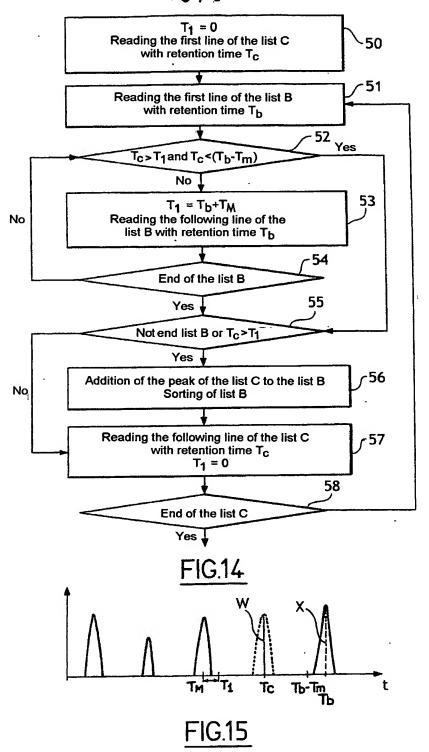
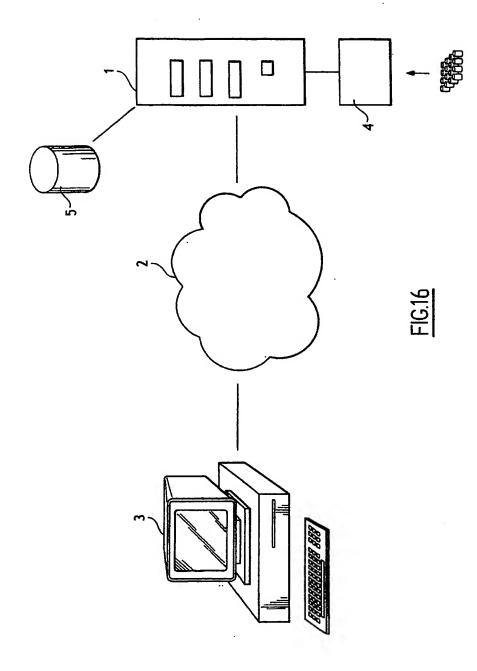


FIG.13





Yield	1	st Functional group		Medium	Yield	:	2 nd Functiona group	ı l
100.00	2	Arylketone	2	355	99.40	2	1-Alkytalken	2
99.40	2	1-Alkylalken	2	355	100.00	2	Arylketone	2
100.00	1	Arom-N-O	1	356	5.28	1	Aryliodim	0
100.00	2	Arylimin	1	356	94.72	1	Aryliodim	1
100.00	1	Arom-N-O	1	356	100.00	2	3-Alkytalken	2
100.00	1	Aryibromin	0	356	100.00	2	3-Alkylaiken	2
100.00	2	Arylimin	1	356	100.00	2_	3-Aikylalken	2
100.00	2	1-Alkylaiken	1	356	5.28	1	Aryliodim	0
5.28	1	Aryliodim	0	356	100.00	2	3-Alkylaiken	2
100,00	2	3-Alkylalken	2	356	5.28	1	Aryllodim	0
100.00	2	Arylketone	2	356	100.00	2	3-Alkylalken	2
100.00	2	Arylimin	1	356	5.28	1	Aryliodim	0
100.00	2	Arylketone	2	356	100.00	2	1-Alkylaiken	1
100.00	2	Arviketone	2	356	94.72	1	Aryliodim	1
100.00	2	3-Alkylalken	2	356	94.72	1	Aryliodim	1
100.00	1	Arom-N-O	1	356	94.72	1	Aryliodim	1
100.00	11	Arvibromin	0	356	94.72	1	Aryliodim	1
100.00	2	Arviketone	2	356	5.28	1	Aryliodim	0
100.00	12	Aryilmin	1	356	100.00	2	1-Alkytalken	1
100.00	2	Arylimin	1	356	100.00	2	Arylketone	2
100.00	11	Arylbromin	0	356	100.00	2	Arylketone	2
100.00	11	Arom-N-O	1	356	100.00	2	Arylketone	2
94.72	11	Aryliodim	1	356	100.00	2	Arylketone	2
5.28	11	Aryliodim	0	356	100.00	2	Arylketone	2
94.72	1	Aryliodim	1	356	100.00	2	3-Alkylaiken	2
100.00	2	1-Alkylalken	1	356	100.00	2	Arylketone	2
100.00	1 2	1-Alkylalken	1	356	94.72	1	Aryliodim	1
100.00	1	Arylbromin	0.	356	100.00	2	1-Alkylaiken	1
100.00	1	Arom-N-O	1	356	100.00	. 2	1-Alkylaiken	1

FIG_18

	Yield	1 st Functional		Medium	Yield	2	nd Functiona group	ſ
Г	100.00	1 Arvibromin	0	356	100.00	2	ArylKetone	2
H	100.00	1 Arvibromin	0	391	96.36	2	ArylKetone	2

FIG_19